

Food and Drug Administration, HHS

§ 820.250

- (2) Any device identification(s) and control number(s) used;
- (3) The date of service;
- (4) The individual(s) servicing the device;
- (5) The service performed; and
- (6) The test and inspection data.

Subpart O—Statistical Techniques

§ 820.250 Statistical techniques.

(a) Where appropriate, each manufacturer shall establish and maintain procedures for identifying valid statistical techniques required for establishing, controlling, and verifying the acceptability of process capability and product characteristics.

(b) Sampling plans, when used, shall be written and based on a valid statistical rationale. Each manufacturer shall establish and maintain procedures to ensure that sampling methods are adequate for their intended use and to ensure that when changes occur the sampling plans are reviewed. These activities shall be documented.

EFFECTIVE DATE NOTE: At 61 FR 52654, Oct. 7, 1996, part 820 was revised, effective June 1, 1997. For the convenience of the user, the superseded text is set forth as follows:

PART 820—GOOD MANUFACTURING PRACTICE FOR MEDICAL DEVICES: GENERAL

Subpart A—General Provisions

- Sec.
- 820.1 Scope.
- 820.3 Definitions.
- 820.5 Quality assurance program.

Subpart B—Organization and Personnel

- 820.20 Organization.
- 820.25 Personnel.

Subpart C—Buildings

- 820.40 Buildings.
- 820.46 Environmental control.
- 820.56 Cleaning and sanitation.

Subpart D—Equipment

- 820.60 Equipment.
- 820.61 Measurement equipment.

Subpart E—Control of Components

- 820.80 Components.
- 820.81 Critical devices, components.

Subpart F—Production and Process Controls

- 820.100 Manufacturing specifications and processes.
- 820.101 Critical devices, manufacturing specifications, and processes.
- 820.115 Reprocessing of devices or components.
- 820.116 Critical devices, reprocessing of devices or components.

Subpart G—Packaging and Labeling Control

- 820.120 Device labeling.
- 820.121 Critical devices, device labeling.
- 820.130 Device packaging.

Subpart H—Holding, Distribution, and Installation

- 820.150 Distribution.
- 820.151 Critical devices, distribution, records.
- 820.152 Installation.

Subpart I—Device Evaluation

- 820.160 Finished device inspection.
- 820.161 Critical devices, finished device inspection.
- 820.162 Failure investigation.

Subpart J—Records

- 820.180 General requirements.
- 820.181 Device master record.
- 820.182 Critical devices, device master record.
- 820.184 Device history record.
- 820.185 Critical devices, device history record.
- 820.195 Critical devices, automated data processing.
- 820.198 Complaint files.

AUTHORITY: Secs. 501, 502, 515, 518, 519, 520, 701, 704 of the Federal Food, Drug, and Cosmetic Act (21 U.S.C. 351, 352, 360e, 360h, 360i, 360j, 371, 374).

SOURCE: 43 FR 31508, July 21, 1978, unless otherwise noted.

Subpart A—General Provisions

§ 820.1 Scope.

The regulation set forth in this part describes current good manufacturing practices for methods used in, and the facilities and controls used for, the manufacture, packing, storage, and installation of all finished devices intended for human use. The regulation is intended to assure that such devices will be safe and effective and otherwise in compliance with the Federal Food, Drug, and Cosmetic Act. Part 820 establishes